

**ADDENDUM 001  
REQUEST FOR BIDS  
ALUMINUM SIGN BLANKS  
IFB 1-071018**

Bidders should acknowledge receipt of Addendum 001 (ONE) by signing and including it with the original bid documents. ***A Question and Answer sheet has been attached based on bidder questions.*** Accordingly, the change is believed to be of general interest to all potential bidders. All other terms and conditions remain unchanged and in full force.

**THE BID CLOSING DATE HAS BEEN CHANGED TO OCTOBER 23, 2007, ON OR BEFORE 2:00 P.M. LOCAL TIME.**

Name and Title of Signer (Print or type)	Name and Title of Department Authority  Frankie J. Ryan Procurement Agent
Contractor/Offeror Signature  _____ (Signature of person authorized to sign)	Missouri Department of Transportation  Date Issued: October 12, 2007
Date Signed:	

**ADDENDUM NO. 001**

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Questions and Answers

**QUESTIONS:**

- 1) What type of material is specified?
- 2) What are the thicknesses?
- 3) What are the widths?
- 4) What are the lengths?
- 5) What is the surface condition / treatment?
- 6) What is the maximum lift or skid weight?
- 7) Will delivery be accepted all at once, or what is the delivery schedule?

**ANSWERS:**

- 1) See page 4 of 6 of the bid document, "NOTE ON SPECIFICATIONS", for this information. As stated in the bid document, "All blanks shall meet ASTM B449 Class 2 standard for chromate conversion and ASTM B209 6061-T6 or 5052-H38 for flat sheet aluminum."
- 2) As noted on the pricing page, thickness are .080, .100 and .125. All order forms issued to the contractor will note the thickness of the sign blanks being ordered.

3) & 4) Lengths and Widths: All order forms issued to the contractor will note the lengths and widths of the sign blanks being ordered. The following is an example of a typical order:

36" X 36" Stop Blanks  
Qty 3,500 blanks (Generally a truck load)  
.100 GA (thickness)  
Stop Sign Octagon (Shape)

All signs will need to be hole punched per specific punching guides issued with each order form and will have specified radius generally following the Manual on Uniform Traffic Code Devices (MUTCD) guidelines.

- 5) See page 4 of 6 of the bid document, "NOTE ON SPECIFICATIONS", for this information. As stated in the bid document, "All blanks shall meet ASTM B449 Class 2 standard for chromate conversion and ASTM B209 6061-T6 or 5052-H38 for flat sheet aluminum."

**Note:** All sign blanks shall be clean and ready to be sheeted with reflective sheeting, without a requirement for additional cleaning and/or preparation, upon delivery to the site.

- 6) Examples of past acceptable skids:

- 50 pieces of 96" x 48" (.125 GA) = 1,899 lbs
- 100 pieces of 48" X 60" (.125 GA) = 2,532 lbs

**Note:** MoDOT prefers that skids be kept to a maximum of approximately 100 blanks, with the exception of blanks that are 72" or longer. For these longer blanks, MoDOT prefers that skids be kept to a maximum of approximately 50 pieces.

- 7) MoDOT prefers ordering in truck load quantities based on weight to be delivered all at once to a single location as noted in the bid documents. There could be occasional exceptions for Less than Truckload (LTL) quantities.