TABLE 3

PVC SOLID WALL PIPE EXTRUSION AND LOGO CODES
For Springfield, IL and Montgomery, AL Plants

A. Extrusion Code

4	S	90	24	7	D

- D — Crew Code (A,B,C or D
- 7 — Day of Week (1 thru 7)
- 24 — Week (1 thru 52)
- 90 — Year
- S — Plant (Springfield, Montgomery)
- 4 — Extrusion Line

B. Pipe Logo - Non Perforated

6" CONTECH Type PSM SDR 41 PVC Sewer Pipe ASTM D3034 12454
8" CONTECH Type PSM SDR 41 PVC Sewer Pipe ASTM D3034 12454

4" CONTECH Type PSM SDR 35 PVC Sewer Pipe ASTM D3034 12454
6" CONTECH Type PSM SDR 35 PVC Sewer Pipe ASTM D3034 12454
8" CONTECH Type PSM SDR 35 PVC Sewer Pipe ASTM D3034 12454

4" CONTECH Type PSM SDR 26 PVC Sewer Pipe ASTM D3034 12454
6" CONTECH Type PSM SDR 26 PVC Sewer Pipe ASTM D3034 12454
8" CONTECH Type PSM SDR 26 PVC Sewer Pipe ASTM D3034 12454

4" CONTECH Type PSM SDR 23.5 PVC Sewer Pipe ASTM D3034 12454
6" CONTECH Type PSM SDR 23.5 PVC Sewer Pipe ASTM D3034 12454

4" CONTECH Extra Strength PVC SDR 19 12454

C. Pipe Logo - Perforated

4" CONTECH PVC Type PS 28 ASTM F758 12454[1]
6" CONTECH PVC Type PS 28 ASTM F758 12454[1]

4" CONTECH PVC Type PS 46 ASTM F758 12454[1]
6" CONTECH PVC Type PS 46 ASTM F758 12454[1]

6" CONTECH SDR 41 PVC Perforated Drainage Pipe 12454
8" CONTECH SDR 41 PVC Perforated Drainage Pipe 12454

4" CONTECH SDR 35 PVC Perforated Drainage Pipe 12454
6" CONTECH SDR 35 PVC Perforated Drainage Pipe 12454
8" CONTECH SDR 35 PVC Perforated Drainage Pipe 12454

4" CONTECH SDR 26 PVC Perforated Drainage Pipe 12454
6" CONTECH SDR 26 PVC Perforated Drainage Pipe 12454
8" CONTECH SDR 26 PVC Perforated Drainage Pipe 12454

4" CONTECH SDR 23.5 PVC Perforated Drainage Pipe 12454
6" CONTECH SDR 23.5 PVC Perforated Drainage Pipe 12454

[1] F758 PS 28 has SDR 41 wall thickness and PS 46 has SDR 35 wall thickness
"Highway Underdrain" is optional in marking.

TABLE 8

4" ABS and PVC Solid Wall Pipe Fitting Logos

Coupling

Contech 4" S.W. Coupling
Black - ABS ASTM D2751
White - PVC ASTM D3034

Spigot Cap

Contech 4" Spigot Cap
Black - ABS ASTM D2751
White - PVC ASTM D3034

Bell Cap

Contech 4" Bell Cap
Black - ABS ASTM D2751
White - PVC ASTM D3034

1/16 Bend

Contech 4" 1/16 Bend
Black - ABS ASTM D2751
White - PVC D3034

1/8 Bend

Contech 4" 1/8 Bend
Black - ABS ASTM D2751
White - PVC ASTM D3034

1/4 Bend

Contech 4" 1/4 Bend
Black - ABS ASTM D2751
White - PVC ASTM D3034

Tee

Contech 4" Tee
Black - ABS ASTM D2751
White - PVC ASTM D3034

Wye

Contech 4" Wye
Black - ABS ASTM D2751
White - PVC ASTM D3034

Bushing

Contech 6" x 4" Bushing
Black - ABS ASTM D2751
White - PVC

TABLE 9

6" ABS AND PVC Solid Wall Pipe Fitting Logos

Coupling

Contech 6" S.W. Coupling
Black - ABS ASTM D2751
White - PVC ASTM D3034

Spigot Cap

Contech 6" Spigot Cap
Black - ABS ASTM D2751
White - PVC ASTM D3034

Bell Cap

Contech 6" Bell Cap
ABS ASTM D2751

1/16 Bend

Contech 6" 1/16 Bend
Black - ABS ASTM D2751
White - PVC ASTM D3034

1/8 Bend

Contech 6" 1/8 Bend
Black - ABS ASTM D2751
White - PVC ASTM D3034

1/4 Bend

Contech 6" 1/4 Bend
Black - ABS ASTM D2751
White - PVC ASTM D3034

Tee

Contech 6" Tee
Black - ABS ASTM D2751
White - PVC ASTM D3034

Wye

Contech 6" Wye
Black - ABS ASTM D2751
White - PVC ASTM D3034

Saddle Wye

Contech 6" x 4" Saddle Wye
Black - ABS ASTM D2751
White - PVC ASTM D3034

Saddle Tee

Contech 6" x 4" Saddle Tee
Black - ABS ASTM D2751
White - PVC ASTM D3034

TABLE III-A

EXTRUSION CODE AND PIPE LOGOS FOR A-2000

A. Extrusion Code

1	S	90	24	5	A	
						Crew Code (A, B, C or D)
						Day of Week (1 thru 7)
						Week (1 thru 52)
						Year
						Plant*
						Extrusion Line

*Plant: S - Springfield M - Montgomery

B. Pipe Logo - Sewer Pipe

4" (100 mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	AASHTO M304
6" (150 mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	AASHTO M304
8" (200 mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	AASHTO M304
10" (250 mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	AASHTO M304
12" (300mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	AASHTO M304
15" (375mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	AASHTO M304
18" (450mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	AASHTO M304
21" (525mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	
24" (600mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	
30" (750mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	
36" (900mm) CONTECH A-2000 Sewer Pipe	PVC 12454	ASTM F949	ASTM F794	

C. Pipe Logo - Perforated Drainage Pipe

4" CONTECH A-2000 Perforated Drainage Pipe	PVC 12454	ASTM F949
6" CONTECH A-2000 Perforated Drainage Pipe	PVC 12454	ASTM F949
8" CONTECH A-2000 Perforated Drainage Pipe	PVC 12454	ASTM F949
10" CONTECH A-2000 Perforated Drainage Pipe	PVC 12454	ASTM F949

D. Lot Code

For 4 - 10": Lot No. 1 36
└ Week 1 – 52
└ Day of Week (1 – 7)

For 12" - 36": Lot No. 36
└ Week 1 - 52